

Product PN FJ13BNPPV002AD01, FJ13BNPPV004AD01, FJ13BNPPV002AH01, FJ13BNPPV004AH01

Mod. 984

Rev. 02

Description

13 mm ABLUO Syringe Filters w/Polyvinylidene Fluoride (PVDF)





#### 13 mm ABLUO, Polyvinylidene Fluoride (PVDF)

| PRODUCT<br>DESCRIPTION     | Non-sterile 13 mm s<br>Polyvinylidene Fluo   |   |                         | ypropylene ho       | ousing, assembled   | with various p | oore sizes of    |
|----------------------------|--|---|-------------------------|---------------------|---------------------|----------------|------------------|
|                            | Membrane<br>Material   | Pore<br>Size<br>(um)                    | End<br>Fitting          | Color               | Housing<br>Material | Packaging      | Product Code     |
|                            | Polyvinylidene<br>Fluoride (PVDF)  | 0.22                                    | FLL/MLS                 | Transparent         | Polypropylene       | 500/pk         | FJ13BNPPV002AD01 |
|                            | Polyvinylidene<br>Fluoride (PVDF)  | 0.45                                    | FLL/MLS                 | Transparent         | Polypropylene       | 500/pk         | FJ13BNPPV004AD01 |
|                            | Polyvinylidene<br>Fluoride (PVDF)  | 0.22                                    | FLL/MLS                 | Transparent         | Polypropylene       | 100/pk         | FJ13BNPPV002AH01 |
|                            | Polyvinylidene<br>Fluoride (PVDF)  | 0.45                                    | FLL/MLS                 | Transparent         | Polypropylene       | 100/pk         | FJ13BNPPV004AH01 |
| MANUFACTURER<br>NAME       | GVS North Ameri<br>63 Community Di<br>Sanford, Me 0407<br>Phone: +1.866.736.<br>eMail: <u>CustomerCa</u>   | ive<br>' <b>3</b><br>1250               | g <u>vs.com</u> - We    | bsite: <u>www.g</u> | vs.com              |                |                  |
| INTENDED USE / APPLICATION | Applications  • Filtration of Aqueous, Organic and Alcohol Solutions  • Analytical Sample Preparation  • IC Chromatography  • Fuel Hydraulic Fluids and Machined Parts  • Clarification  • Protein Chemistry  • Cell Culture |   |                         |                     |                     |                |                  |
| MATERIALS                  | Filter media: Polyvinylidene Fluoride (PVDF)  Frame/Housing Polymer: Polypropylene  Color: Transparent   |   |                         |                     |                     |                |                  |
|                            | Other insert(s): N/A   |   |                         |                     |                     |                |                  |
|                            | Regulatory Docum  ⊠ Biocompatibility a  □ IMDS  □ DEHP plasticizer  ⊠ Rohs, Directive 2  □ Aging  ⊠ BSE/TSE, directive   | ccording IS<br>Free and Ia<br>002/32/CE | SO 10993-1<br>atex free |                     |                     |                |                  |



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|                           | <ul> <li>         □ 1907/2006/CE (hazardous substances regulation)         □ Dir. 67/548/CE and Reg. 1272/2008/CE (medical sector dangerous substances)         □ Conflict minerals     </li> </ul>  |          |
| PRODUCT<br>CHARACTERISTIC | Membrane Diameter: 13 mm Effective Filtration Area: 0.76 cm² Housing Diameter: 18 mm Housing Materials: Polypropylene Inlet / Outlet: FLL / MLS Holdup Volume: <50 microliter Maximum Operating Temperature: PP Abluo - 90°C/194°F, Maximum Operating Pressure: 80 psi Sterile: No |          |
| PRODUCT<br>SHELF LIFE     | When stored under normal storage conditions, this product should be stable for 5 years   |          |
| STERILIZATION             | □EtO □Gamma □Beta □Steam □e-beam ☑Not Required   |          |
| COMPLIANCE                | The Quality management system is in compliance with ISO 9001:2008, ISO/TS 16949:2009   |          |
| DRAWING                   | 1. PVDF Membrane 2. Male Slip Luer Outlet (ISO 594) 3. Female Luer Lock Inlet (ISO 594)  |          |



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## VISUAL REQUIREMENTS

Visual acceptance requirements apply when inspected under below conditions:

Magnification: None Light type: Standard

| Acceptance Requirement |                                 | Sampling Plan                               |      |
|------------------------|---------------------------------|---|------|
| 1                      | Contamination                   | None  | 100% |
| 2                      | Damaged Luer Fitting            | None  | 100% |
| 3                      | Missing Membrane                | None  | 100% |
| 4                      | Incomplete Membrane             | None  | 100% |
| 5                      | Membrane Displacement           | None  | 100% |
| 6                      | Membrane Protruding Out of Part | None  | 100% |
| 7                      | Scuffed Surface                 | Total length of scuff exceed 2 ribs         | 100% |
| 8                      | Cracked Housings                | None  | 100% |
| 9                      | Weld Flash                      | None  | 100% |
| 10                     | Burn Outside of the Stake Ring  | None  | 100% |
| 11                     | Embedded Particles              | < 0.8 mm <sup>2</sup> (Maximum 3 particles) | 100% |
| 12                     | Mold Flash                      | < 0.2 mm                                    | 100% |

## PERFORMANCE REQUIREMENTS

| A                       | Sampling Plan       |                     |  |
|-------------------------|---------------------|---------------------|--|
| Pore size               | 0.22 um             | 0.45 um             | AQL 0.1 Special inspection level S3    |
| Pressure                | ≥ 80 PSI 10 Seconds | ≥ 80 PSI 10 Seconds | ANSI/ASQ Standard Z1.4 - 2008          |
| Min. Bubble point (psi) | 23                  | 15                  | AQL 0.1 Special inspection level<br>S3 |

This material specification describes the properties of product above indicated.

This document contains general requirements, material description, drawing references, defect specification, biological material requirements.

#### **REVISIONS AND APPROVALS:**

| DATE    | REV. | REASON FOR CHANGE | ISSUED AND CONTROLLED BY: (name /function and signature)                               | APPROVED BY: (name /function and signature) |
|---------|------|-------------------|--|---|
| 3/31/17 | 0    | Initial Release   | Joe DeSisto, Director, Process Engineering  Joe DeSisto, Director, Process Engineering | Kevin Wrigley, Director, Quality  Lem M. W. |



| Product PN  | Ī | FJ13BNPPV002AD01<br>FJ13BNPPV004AH01 | , FJ13BNPPV004AD01, FJ13BNP  | PV002AH01,                      | Mod. 984 |
|-------------|---|--------------------------------------|--|---------------------------------|----------|
| Description | l | 13 mm ABLUO Sy                       | ringe Filters w/Polyvinylide   | ene Fluoride (PVDF)             | Rev. 02  |
| 09/25/2019  | 1 | Updated information for 100/PK       | Joe DeSisto, Director, Process Engineering  Joe DeSisto, Director, Process Engineering | Kevin Wrigley, Director, Qualit |          |

#### CustomerApproval:

| We accept this m          | naterial specification as a part of the ago | reed terms of delivery |  |
|---------------------------|---|------------------------|--|
| Company name <sub>-</sub> |   |                        |  |
| Approved by:              | (Name, Function)                            | (Signature)            |  |
| Date                      |   |                        |  |

 $Please \ send \ back \ this \ document \ signed \ for \ approval. \ If \ we \ will \ not \ receive \ this \ specification \ signed \ , \ we \ consider \ the \ first \ order \ placed \ as \ implicit \ approval.$